**RIPPLEFOLD® DRAPERY SYSTEM**

**Uniformly Beautiful, Inside and Out**

Soft, ripple-like folds flow smoothly from one end of the track to the other. The effect is gently tailored – suitable for either commercial or residential installations. Master carriers that butt together, and carriers that swivel, eliminate “flat” drapery areas.

Folds are identically beautiful from inside the room or outside the building, presenting an architectural advantage. Headings, suspended under the track, cannot tip or sag. They are always perfectly positioned and spaced.

**Advantages**
- Minimum track exposure
- Low maintenance
- Easy, economical fabrication

**How it Works**
The desired style of track system is mounted on wall, ceiling or in recess. Using this fabrication guide for specifications, tape is stitched to flat, hemmed panels of fabric. Panels snap to carriers, creating a graceful, uniform flow of ripple-like folds.

**Less Stackback, More Light**
Ripple-like folds stack back to very ends of track – actually takes less space than conventionally pleated draperies. More glass is exposed, so more light can come in.

**Ease and Economy of Fabrication**

Forget pleat stitching! Ripplefold needs only straight hemming. Crinoline is unnecessary. The permanently stiffened nylon snap-tape supports headings through repeated laundering or cleaning. Ripplefold draperies take less fabric per panel than conventionally pleated drapery headings. Not every fabric will look correct with Ripplefold. For best appearance, the drapery fabric should be compatible with the heading system. If in doubt, a sample drapery should be made up and installed to check appearance.

Fabric requirements are also easier to figure because there is only one spacing on snap-tape. Follow the chart on page 6.

**Lower Maintenance Time and Cost**
The speed and ease of snapping panels into place reduces maintenance time and expense. Draperies stay lovely longer because they are handled less.

Off the track, Ripplefold draperies are perfectly flat. Laundering, cleaning and pressing are simpler, less expensive. Draperies fall into lovely, soft, natural folds when panels are snapped to carriers.
**Choice of Butt-Masters or Overlap-Masters**

**Butt-Masters**: Butt together in center for continuous looking flow in drapery folds. Also, best for one-way draws. *Cord draw only*

**Overlap-Masters**: Overlap in center for complete privacy.

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**Nylon Snap Tape**

Permanently stiffened nylon tape stitches to flat drapery panels. Pre-attached male snaps are spaced 4 ¼” on centers.

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**Draw Systems**

- **Two-Way Draw**
- **One-Way Draw, Stack Right**
- **One-Way Draw, Stack Left**

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**Track Systems**

Ripplefold can be used on the following track systems:

- 92001 Series Cord Draw
- 93001 Series Cord Draw
- 94001 Series Cord Draw
- 94003 Series Hand Draw
- 94004 Series Hand Draw
- 94005 Series Hand Draw

(When using overlap stiffener for Baton Draw system, use Fabrication Guide F0337018.)

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**Carriers**

Choose our standard snap carrier, which is smaller in diameter, producing less stack back, or use the front load carrier for easy installation and removal of draperies.

**How to Order Track Set**

1. Select type of track system
2. Select type of draw system
3. Select butt or overlap-masters*

*Butt-master is cord draw only

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**Carrier Spacing Determines Drapery Fullness and Stackback Width**

<table>
<thead>
<tr>
<th>Carrier Spacing</th>
<th>Drapery Fullness</th>
<th>Stackback Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>1¼” spaced carriers</td>
<td>120%</td>
<td>92140</td>
</tr>
<tr>
<td>2¼” spaced carriers</td>
<td>100%</td>
<td>92141</td>
</tr>
<tr>
<td>2½” spaced carriers</td>
<td>80%</td>
<td>92142</td>
</tr>
<tr>
<td>2½” spaced carriers</td>
<td>60%</td>
<td>92143</td>
</tr>
</tbody>
</table>

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**No. 92140 Stackback Width**

- 14½”
- 8’
- 4¼” Stackback Depth

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**No. 93140 Stackback Width**

- 17½”
- 8’
- 4¼” Stackback Depth

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**No. 92141 Stackback Width**

- 12½”
- 8’
- 4¼” Stackback Depth

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**No. 93141 Stackback Width**

- 15”
- 8’
- 4¼” Stackback Depth

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**No. 92142 Stackback Width**

- 16½”
- 8’
- 4¼” Stackback Depth

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**No. 93142 Stackback Width**

- 18¼”
- 8’
- 4¼” Stackback Depth

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**No. 92143 Stackback Width**

- 18½”
- 8’
- 4¼” Stackback Depth

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**No. 93143 Stackback Width**

- 20”
- 8’
- 4¼” Stackback Depth
**A. Determine Specifics of Your Treatment**

1. Decide the following conditions:
   - Width of area treatment will cover (width of track)
   - Desired fullness (60%, 80%, 100% or 120%)
   - One-Way or Two-Way Draw
   - Snap or Front Load Carriers
   - Butt-Masters or Overlap Masters

2. Determine the coverage per panel. For a One-Way draw system you will have one panel, therefore the coverage per panel will be equal to the width of your track. For a Two-Way draw system you will have two panels, therefore the coverage per panel will be half the width of your track.

3. Follow the chart on page 6. Find the column with your desired fullness, move down the column to the row with your panel coverage measurement. This row gives you the fabric width (hemmed), stackback (per panel, for snap carriers) will be 14". There will be 28 carriers (snaps) and 27 spaces on the snap-tape.

**B. Measure and Cut Snap-tape**

1. Count off the number of snaps on the tape and mark for cut-off, allowing extra tape for hems as well as for additional master carrier and return snaps (as shown on page 5).

2. Follow specific instructions and diagrams for Butt-Masters, overlap-masters and returns on page 5.

**NOTE:** First factory snap is one of two snaps that will attach to the master carrier. A second master carrier snap must be added, as shown on next page (C). The following measurements for the Butt-Master, Overlap-Master and return allow for ¼" hem on each end of tape.

**Butt-Master**: Cut-off tape 2½" before the first factory snap. Make a mark 1" before the first factory snap, this is where the second master snap will be added.

**Butt-Master** tape cut-off and snap positions.
Overlap-Master: Cut-off tape 3¾" before the first factory snap. Make a mark 2½" before the first factory snap. This is where the second master snap will be added.

Overlap-Master tape cut-off and snap positions.

Return: Add ¾" hem allowance to your desired return length. Measure this distance from last factory snap and cut tape here. Use hook to secure return to track.

Return tape cut-off and snap positions. Desired return length + ¾" hem allowance.

C. Add Second Master Snap

1. Pierce tape at the position you have marked.

Pierce tape at marked position.

2. Insert eyelet through hole, cover with male snap, and rivet together using No. 92900 bench snap tool or hand tool No. 92901.

C. Add Second Master Snap

D. Prepare Panels

1. Cut and hem panels to required width and desired length.

NOTE: Allow for track clearance plus desired floor clearance. A 1" hem is sufficient for heading; stiffened nylon tape provides adequate support. For additional support for light weight fabrics, buckram can be added.

Spacing for double needle heads should be .718" or 13⁄32".

2. Place tape on heading of flat panel. Turn each end of tape under ¾". Using a zipper foot, sew heading from master end. Stitch as closely as possible to top of heading to prevent the fabric from coming into contact with track during operation.

3. Panels are now ready for attachment to track set. Beginning with master carrier simply snap panels into carriers.
TO PLACE ORDERS, VERIFY STATUS OR OBTAIN THE LATEST PRODUCT INFORMATION CALL TOLL-FREE: 1-800-817-6344

OR FAX TOLL-FREE: 1-800-308-4293

For express service, have your customer code readily available.